

NACURE XC-320 is a novel catalyst designed to reduce the cure temperature of amino crosslinked systems. It is especially effective in OEM clearcoats and can be used in waterborne basecoats when added to the resin components before the addition of water.

ADVANTAGES: Reduces cure temperature of OEM clearcoats and basecoats
Excellent humidity and salt spray resistance
Excellent overbake and QUV resistance

TYPICAL PROPERTIES:	Appearance	Clear, light amber liquid
	% Active	50.0
	Volatile	2-butanol/2-butoxyethanol
	Weight per gallon @ 25°C (lbs)	8.30

SOLUBILITY: Soluble in aromatic and aliphatic hydrocarbons, alcohols, esters, ketones, glycol ethers and dispersible water.

APPLICATIONS: Automotive OEM coatings
Metal decorating
Coil coatings
General industrials

TYPICAL USAGE LEVELS: 0.5 – 2.0 % as supplied on total resin solids.

INCORPORATION: May be added to the coating with agitation as supplied or pre-diluted with solvent. In waterborne systems XC-320 should be dispersed into the resin phase before the addition of water.

SHELF LIFE: 24 months from the date of manufacture, when stored at ambient conditions in the original container.

HANDLING & STORAGE: NACURE XC-320 is classified as a flammable liquid. Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to Safety Data Sheet for detailed information.

REGULATORY: Please refer to Section 15 of the Safety Data Sheet for information.