

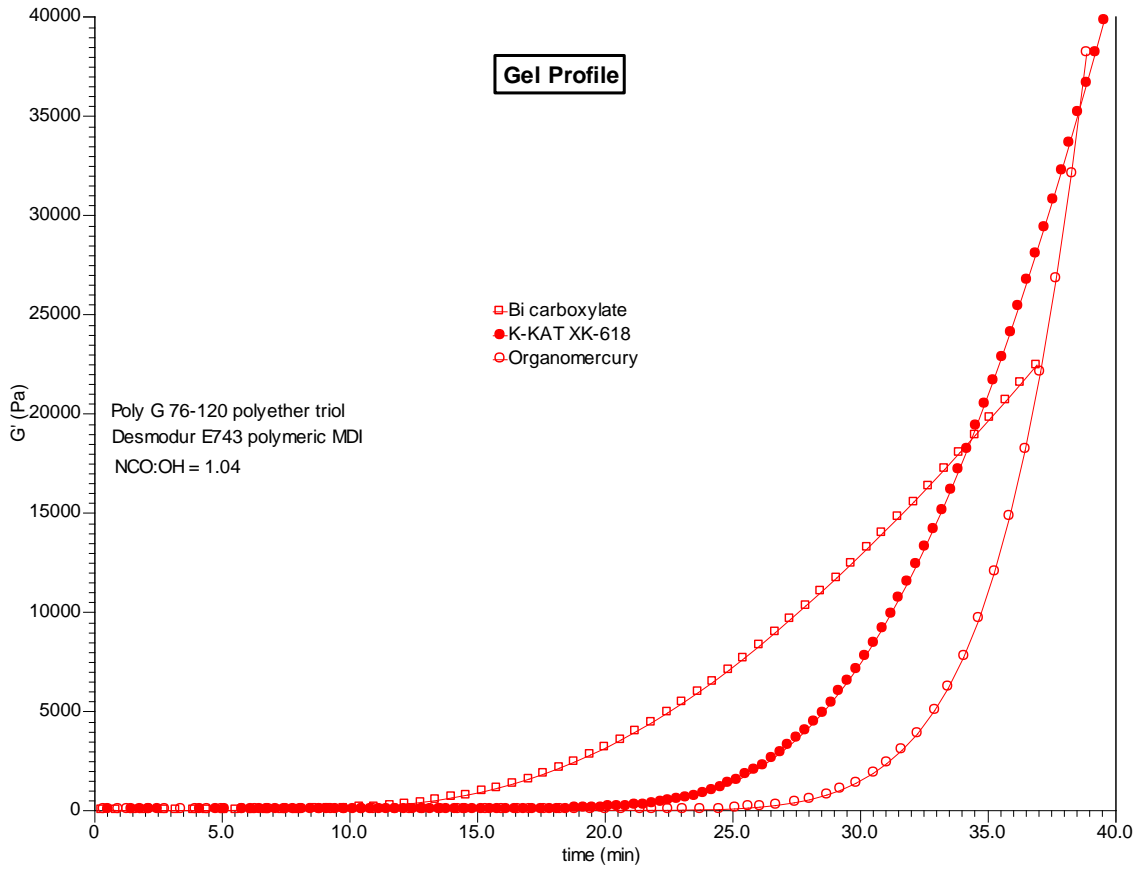
K-KAT XK-618 is an effective catalyst for the reaction of isocyanates and polyols for the production of urethane elastomers. It is a proprietary mixed organometallic complex specially designed to be an alternative to mercury, tin and amine catalysts without the toxicity concerns.

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| ADVANTAGES: | Excellent cure response Similar cure profile to mercury catalysts Environmentally more acceptable |
| TYPICAL PROPERTIES: | Appearance Pale, light amber liquid % Metal 2.1 Specific gravity, 25°C 1.00 Volatile Glycol ethers |
| SOLUBILITY: | n-Butanol Soluble Ketones Soluble Glycol ethers Soluble Aromatic, aliphatic hydrocarbons Soluble Water Partially soluble |
| APPLICATIONS: | 100% solids 2K urethane elastomers. K-KAT XK-618 provides gel times and cure properties similar to mercury catalysts. |
| TYPICAL USAGE LEVELS: | 0.1 to 1.0 % as supplied on total resin solids. |
| INCORPORATION: | K-KAT XK-618 can be added directly to the polyol component of a 2K system. |
| SHELF LIFE: | 24 months from the date of manufacture, when stored at ambient conditions in the original container. |
| HANDLING & STORAGE: | Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to SDS for detailed information. |
| REGULATORY: | Please refer to Section 15 of the Safety Data Sheet for information. |

File: K-KAT XK-618

Issue Date: 2/27/2019

Supersedes: 5/26/2015



Viscosity profile measured at ambient temperature