

# NACURE® SC-25

## Blocked p-TSA Catalyst



Science Road  
Norwalk, CT 06852  
United States  
+1-203-866-5551  
www.kingindustries.com

**NACURE SC-25** is an amine neutralized p-TSA catalyst used to increase the cure response of thermoset waterborne and solventborne coatings that contain amino resin crosslinking agents.

**ADVANTAGES:** High active acid content  
Excellent water and solvent solubility

<b>TYPICAL PROPERTIES:</b>	Appearance	Clear, straw liquid
	% Active	53
	pH (1:1 with DI water)	7.9
	Weight per gallon	9.8

**SOLUBILITY:** Soluble in water, alcohols, glycols, glycol ethers. Insoluble in esters, ketones, aromatic and aliphatic hydrocarbons.

**APPLICATIONS:** General industrials  
Coil coatings  
Automotive coatings  
Wood coatings

**TYPICAL USAGE LEVELS:** 0.5 to 1.5% as supplied on total resin solids.

**INCORPORATION:** May be added to the coating as supplied or pre-diluted with water or alcohol.

**SHELF LIFE:** 24 months from the date of manufacture, when stored at ambient conditions in the original container.

**HANDLING & STORAGE:** Safe handling of this product should include the use of safety glasses and gloves. Avoid breathing vapors - use with adequate ventilation. Product should be stored in lined or glass containers away from sunlight and excessive heat. Refer to MSDS for detailed information.

**REGULATORY:** Please refer to Section 15 of the Safety Data Sheet for information.

File: SC-25

Issue Date: 12/12/2019

Supersedes: