



Competence in Additives

Product
Range
2022/23





COMPETENCE IN ADDITIVES

OUR HISTORY:

Expertise in Additives Since 1902

Since being founded in December 1902, we have been a family-owned, medium-sized company specialized in the production of additives.

Although in the first few decades, the core business was producing rubber additives, later we expanded our range with additives for lubricants, coatings, adhesives, and sealants. Our company name DOG Deutsche Oelfabrik GmbH & Co. KG does not reflect this diversity, so we have introduced a product brand concept according to the overview below. For our umbrella brand DOG, "Competence in Additives" was added as a slogan that represents our services well.

In addition to our company headquarters directly at the Hamburg harbour, in 2012 we also constructed a second production site in Marschacht, where we primarily manufacture our special products for the rubber and coating markets.

Social Responsibility

We want to contribute to making modern processes even more effective with our additives: add efficiency. That's why at the centre of our endeavour is the production of efficient products that are safe for the environment and the users. We use a wide range of **natural, renewable**

raw materials such as rapeseed oil and castor oil for our products and continually invest in the safety and environmental sustainability of our chemical processes.

In doing so, our highest goal is to pose no harm to people or the environment with our products while helping our customers advance their technology with our products.

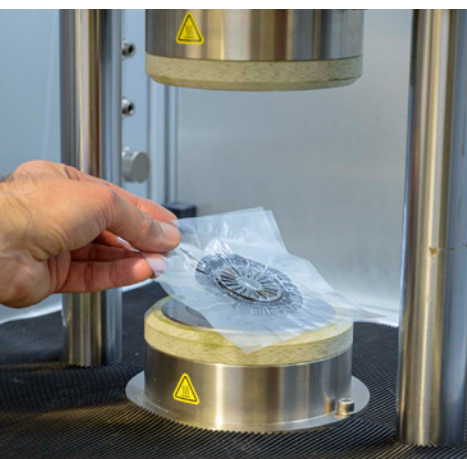
For us, it also goes without saying that we adhere to the laws and regulations, and moreover, we view corruption and child labour as being completely unethical and indefensible.

German Production Sites – Worldwide Sales

We can draw upon a distribution network that has been developed, modernized, and expanded over the course of almost 120 years. By combining our own technology with our local distribution partners who support our customers directly on-site, we have a local presence in over 80 countries. This dual strategy enables us to provide our customers both with fast reaction times and expert consulting for their application.

This strategy is supported by our own technical laboratory capacities that we maintain at our sites in Hamburg and Marschacht.





Your Advantages at a Glance

- We are offering Video Consultation on request
- We deliver highly effective additives globally, also in small units
- We offer a broad range of environmentally and worker-friendly products
- With our own R&D facilities, we are also the development partner of our customers
- As a medium-sized company, we can make fast decisions – we do not keep you waiting for an answer
- Our quality management is certified according to DIN ISO 14001

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Technical Datasheets

You can download always the newest version incl. technical data sheets at www.dog-chemie.com.

Dispergum® Zinc Soaps

Dispergum zinc soaps are tried and tested products, which predominantly act as lubricants and therefore lower the compound viscosity. The products may consist of saturated or unsaturated fatty acids and therefore has the function of internal or external lubricants. The

zinc content may act as an activator for the sulfur vulcanization and Dispergum zinc soaps can therefore partially replace stearic acid. Depending on the vulcanization system, Dispergum zinc soaps can also aid by having a slightly retarding effect on the sulfur vulcanization.

Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Dispergum PT Pure zinc soap on the basis of unsaturated and saturated fatty acids	<ul style="list-style-type: none"> Reduces viscosity / better flow behavior Improves filler dispersion Positive influence on heat build-up BfR¹⁾ / FDA²⁾ suitable 	100	13.0	2–5
	Dispergum E Pure zinc soap based predominantly on unsaturated fatty acids	<ul style="list-style-type: none"> Low dropping point, therefore particularly suitable for one step and open mill mixing Improves filler dispersion BfR¹⁾ / FDA²⁾ suitable 	83	13.0	2–5
	Dispergum R Zinc soap combined with a special paraffinic lubricant	<ul style="list-style-type: none"> Reduces viscosity / better flow behavior Improved release behavior Improves filler dispersion FDA²⁾ suitable 	97	10.2	2–5
	Dispergum ZK Special combination of zinc and potassium soaps	<ul style="list-style-type: none"> Particularly effective for compounds with light fillers (such as silica or kaolin) Improves filler dispersion and reduces reagglomeration Improves flow behavior BfR¹⁾ / FDA²⁾ suitable 	95	13.5	3–5
	Dispergum GT Special combination of zinc soap and fatty acid ester	<ul style="list-style-type: none"> Particularly improves the dispersion of silica respectively highly reinforcing fillers Optimizes dynamic properties such as hysteresis Reduces viscosity 	100	16.5	3–5
	Dispergum K Zinc soap combined with an inorganic dispersion agent	<ul style="list-style-type: none"> Reduces viscosity / better flow behavior Improves filler dispersion Economical product BfR¹⁾ / FDA²⁾ suitable 	101	24.5	2–5

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600

Did we catch your attention? Find technical literature here:

Product	Kontakt				Lab Report	D.O.GUM Highlights	
	41	42	44	45	4553		
Dispergum PT	●	●	●	●		★	Page 9
Dispergum E	●						
Dispergum R	●						
Dispergum ZK					●		
Dispergum GT	●	●				★	Page 9
Dispergum K	●						

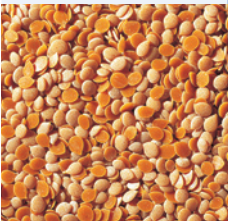




Dispergum® Peptizers

Particularly with natural rubber, the degradation of polymer chains is necessary for an optimized plasticity and dispersion of fillers. The systematic adjustment of the required viscosity leads to technical and economical advantages:

- Optimized filler dispersion
- Increase in productivity
- Energy savings during mixing
- More homogeneous blends

Dispergum peptizers are most efficient products for this purpose. Dispergum 24 acts a chemical and physical peptizer. It is recommended when good dynamic properties are required. Dispergum 36 and Dispergum 40 are solely chemical peptizers with excellent mastication properties. Due to the product form, Dispergum peptizers are easy to disperse. They are particularly worker-friendly, since they do **not contain PCTP or DBD**.

Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Dispergum 24 Combination of zinc soaps of specific fatty acids and oxidation catalyst	<ul style="list-style-type: none"> • Mild peptizer with a positive influence on dynamic properties such as heat build-up • Suitable for light compounds • Combines the properties of a peptizer and a processing additive • No hazardous good, because PCTP- and DBD-free 	113	11.8	1–3
	Dispergum 36 Highly active oxidation catalyst in a matrix of organic and inorganic dispersants	<ul style="list-style-type: none"> • Highly efficient at low dosages • Low dropping point • Fast dispersion • No hazardous good, because PCTP- and DBD-free <p>* Softening point according to Kofler</p>	63*	21.5	0.1–1.0
	Dispergum 40 Highly active oxidation catalyst on a polymer carrier system	<ul style="list-style-type: none"> • Highly efficient at low dosages • Zinc-free • No hazardous good, because PCTP- and DBD-free 	93	20.0	0.1–1.0

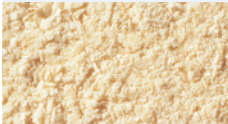
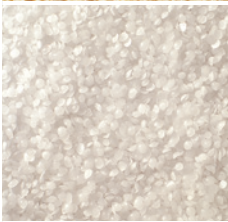



PCTP = Pentachloro benzolthiol, DBD = Diethyl-p-phenylen diamine

Did we catch your attention? Find technical literature here:

Product	Kontakt		Laboratory Exposé	D.O.GUM Highlights	
	25	36	7		
Dispergum 24	•				
Dispergum 36		•		★	Page 11
Dispergum 40			•		

Deogum® – Special Processing Additives

Our Deogum special processing additives includes products with particular properties, tailor-made for specific applications or requirements.




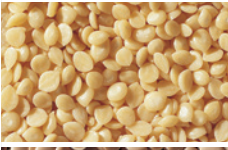




Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Deogum 80 Combination of fatty acid derivatives and lubricants	<ul style="list-style-type: none"> • Applicable for a broad range of elastomers • Improved demoulding and reduced mould fouling in peroxide cured EPDM compounds 	112	3.0	1–5
	Deogum 194 Organosiloxane combined with lubricants	<ul style="list-style-type: none"> • Improved release and demoulding behaviour • No impeding influence of the organosiloxane on following processes • Low peroxide consumption • Also suitable for special elastomers such as HNBR, ACM, ECO, etc. 	100	–	0.5–3
	Deogum 294 Organosiloxane combined with lubricants	<ul style="list-style-type: none"> • Primarily used for FKM • Improved release and flow behavior • No impeding influence of the organosiloxane on following processes 	104	–	0.5–3
	Deogum 400 Combination of fatty acid derivatives and waxes	<ul style="list-style-type: none"> • Primarily used for FKM • Improved demoulding and mould fouling behavior, particularly when curing with peroxides • Improves dispersion and flow behaviour 	104	–	0.5–3
	Deogum 384 Phosphoric acid ester combined with organosiloxane	<ul style="list-style-type: none"> • Primarily for AEM and HT-ACM • Reduces tackiness • Optimizes dispersion and flow behaviour 	104	–	0.5–5

Did we catch your attention? Find technical literature here:

Product	Kontakt				Laboratory Report					Laboratory Exposé	D.O.GUM Highlights	
	40	42	44	45	4519	4543	4548	4555	4568			
Deogum 80	•	•	•	•						11		
Deogum 194			•	•	•						★	Page 4
Deogum 294										•		
Deogum 400							•	•				
Deogum 384				•		•						

Deoflow® / Deosol® – Zinc-free Processing Additives

The use of processing aids containing zinc can be disadvantageous for some elastomer types. The Deoflow / Deosol products offer a broad selection for varying fields of application. The range encompasses processing aids for standard elastomers as well as for special elastomers with a high temperature stability.




Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Deoflow A / AM Fatty alcohol and fatty acid ester combined with lubricants	<ul style="list-style-type: none"> Universally used, since no side effects for the vulcanization system Optimized dispersion and flow behavior Free from metal ions and therefore also suitable for elastomers containing halogens 	96	< 1.0	2–6
	Deoflow D Fatty alcohol and fatty acid ester with inorganic dispersion agent	<ul style="list-style-type: none"> Economic product Optimized dispersion and flow behavior 	97	20.5	2–6
	Deoflow AP Fatty acid ester combined with lubricants	<ul style="list-style-type: none"> Universally used, since no side effects for the vulcanization system Optimized dispersion and flow behavior Free from metal ions and therefore also suitable for elastomers containing halogens 	102	< 0.5	2–6
	Deoflow S Calcium salt of saturated fatty acids combined with amide esters	<ul style="list-style-type: none"> Excellent lubricating and dispersion agent Improves demoulding and release behavior Versatile areas of application 	105	4.5	1–5
	Deoflow Z Calcium salt with amide ester and inorganic dispersant	<ul style="list-style-type: none"> Economical product Lubricating and dispersing agent Improves demoulding and release behavior 	103	24.5	2–6
	Deoflow 821 Pentaerythritol tetrastearate	<ul style="list-style-type: none"> Lubricating and demoulding agent Higher temperature stability, therefore also particularly suitable for NBR, HNBR and ACM Versatile areas of application Low dropping point 	65	< 0.2	1–3
	Deoflow F Combination of fatty acid ester with lubricants	<ul style="list-style-type: none"> Excellent lubricating and dispersion agent Improves extrusion and release behavior Reducing roller stickness 	88	6.5	2–5
	Deosol HN Fatty acid ester combined with waxes and inorganic dispersant	<ul style="list-style-type: none"> Versatile areas of application Dispersing aid, particularly for reinforcing fillers Low peroxide consumption Low dropping point 	55	21.5	2–10

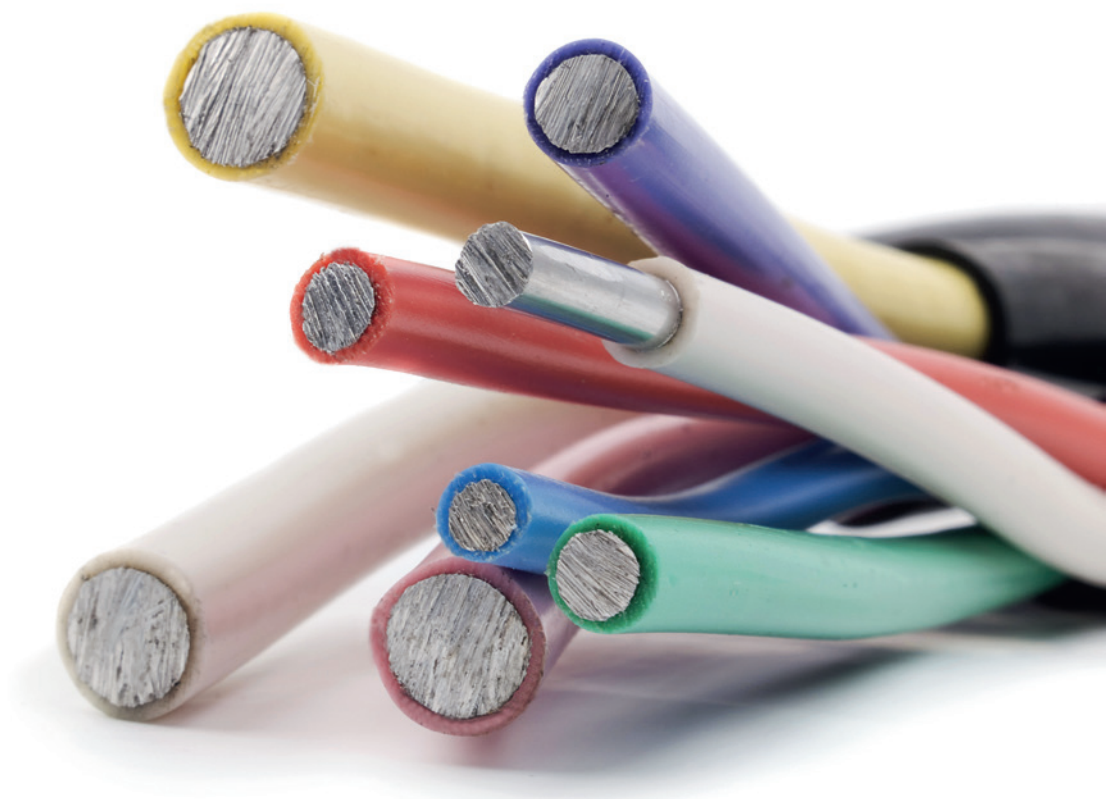
NEW

Product	Kontakt				Laboratory Report				D.O.GUM Highlights	
	40	42	44	45	4522	4558	4559	4563		
Deoflow A/AM/D	●	●	●						★	Page 10
Deoflow AP			●	●					★	Page 10
Deoflow S	●	●	●	●					★	Page 4
Deoflow Z			●		●				★	Page 4
Deoflow 821	●	●	●	●					★	Page 7+8
Deosol HN						●	●	●		


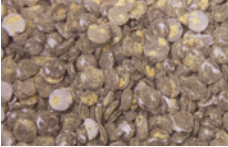




Deoplast® – Oleochemical Processing Additives

Deoplast is an established group of processing additives, which have been developed for the increased requirements posed to the polymer processing industry. Besides the classic focus on elastomer processing, Deoplast products are also suitable for thermoplastic polymers.

Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Deoplast EP 11 Combination of zinc soap and fatty acid amide	<ul style="list-style-type: none"> • The composition of metal soap and amide optimizes compatibilization (phase transfer) and flow characteristic • Improved demoulding and release • Reduces viscosity 	110	6.0	2–5
	Deoplast EP 12 Complex mixture of metal soap and fatty acid amides	<ul style="list-style-type: none"> • Improves demoulding and release behaviour • Optimized dispersion and flow behaviour • Primarily for EPDM and EVA • With antistatic properties 	120	3.0	2–5
	Deoplast EP 20 Fatty acid derivative free from metal ions	<ul style="list-style-type: none"> • Low dropping point • Improved demoulding and release • Optimized dispersion and flow behavior • Free from metal ions and therefore suitable for elastomers containing halogens – i.e. CR 	80	< 0.2	1–5



Deotack® – RESINS – Homogenizing and Tackifying

Appearance	Product	Properties	Dropping point [°C]	Ash [%]	Dosage [phr]
	Homogenisator 501 C9 hydrocarbon resin	<ul style="list-style-type: none"> Improves the homogeneous blending of polymers with different polarities Optimized dispersion and processing behavior Increased tack 	100	< 0.1	3–15
	Homogenisator 501 D C9 hydrocarbon resin	<ul style="list-style-type: none"> Economical product with a distinctly darker color 	100	< 0.1	3–15
	Deotack 1100 C5 hydrocarbon resin	<ul style="list-style-type: none"> Homogenizing and tackifying resin Little influence on vulcanization Light color, neutral odor No PAH FDA²⁾ suitable 	98	< 0.2	2–6
	Deotack RS Alkyl phenolic resin	<ul style="list-style-type: none"> Excellent tackifying resin High building tack over a long period 	102	< 0.2	2–6
	Deotack P Highly viscous polyether	<ul style="list-style-type: none"> Plasticizer with low volatility and good extraction stability Increased tack Light color BfR¹⁾ suitable Predominantly for polar elastomers such as NBR or CR 	liquid	–	3–15
	Deotack 70 DL Highly viscous polyether on a silica carrier system	<ul style="list-style-type: none"> Dry liquid of Deotack P, 70 % active substance Easier weighing / handling Particularly suitable for soft compounds or open mill mixing BfR¹⁾ suitable 	–	27.5	5–20

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600

Did we catch your attention? Find technical literature here:

Product	Kontakt		Laboratory Report				D.O.GUM Highlights	
	40	42	4491	4541	4549	4497		
Homogenisator 501	•	•	•	•				
Deotack 1100					•			
Deotack RS						•		
Deotack P	•	•					★	Page 7
Deotack 70 DL	•	•						

Effects and Rating of Processing Additives

Requested Effect	Products	Page									Elast
			NR/IR	SBR/BR	EPDM (s)	EPDM (p)	NBR	CR	IIR/CIIR/BIIR	ECO/CO	
Improved Flow Properties / Lower Viscosity											
	Dispergum Zinc Soaps	4	✓✓	✓✓	✓			✓			
	Dispergum Peptizer (for NR)	5	✓✓								
	Deoflow S / Z	7	✓	✓	✓✓	✓			✓*	✓	
	Deoflow A / AM / AP / D	7	✓	✓	✓	✓✓			✓✓	✓✓	
	Deoflow 821	7						✓✓	✓		✓✓
	Deoflow F	7	✓✓		✓✓	✓✓	✓		✓	✓	
	Deogum 80	6	✓	✓	✓	✓✓	✓✓	✓✓	✓**	✓**	✓✓
	Deogum 194	6			✓	✓					
	Deogum 294	6									
	Deogum 400	6									
	Deoplast EP 11	8	✓	✓	✓						
	Deoplast EP 12	8			✓✓	✓					
	Deoplast EP 20	8							✓✓	✓	
Improved Dispersion											
	Dispergum Zinc Soaps	4	✓✓	✓✓	✓			✓✓			
	Deoflow S / Z	7	✓	✓	✓✓	✓			✓*	✓✓	
	Deoflow A / AM / AP / D	7	✓	✓	✓	✓✓			✓✓	✓	
	Deoflow 821	7						✓✓	✓		
	Deoflow F	7	✓	✓	✓✓	✓✓			✓	✓	
	Deogum 80	6	✓	✓	✓	✓✓	✓			✓**	✓✓
	Deogum 194	6			✓	✓					
	Deogum 294	6									
	Deogum 400	6									
	Deosol HN	7	✓	✓				✓			
	Deoplast EP 11	8	✓	✓	✓						
	Deoplast EP 12	8			✓✓	✓					
	Deoplast EP 20	8							✓✓	✓	
Especially for white fillers	Dispergum ZK	4	✓✓	✓✓	✓✓			✓✓			
	Dispergum GT	4	✓✓	✓✓	✓	✓	✓				
Particular for polymer blends	Homogenisator 501 / 501 D	9	✓✓	✓✓	✓✓			✓✓	✓✓		
	Dispergum Peptizer (for NR)	5	✓✓								
Low Mixing Temperature											
	Dispergum E	4	✓✓	✓✓	✓			✓			
	Deogum 400	6									
	Deoflow 821	7			✓	✓	✓✓	✓	✓	✓	✓
	Deosol HN	7	✓	✓	✓	✓	✓	✓	✓		
	Deoplast EP 20	8			✓				✓✓		
Easier Demoulding / Improved Release Behaviour											
	Deoflow S / Z	7	✓	✓	✓✓	✓			✓*	✓✓	
	Deoflow 821	7						✓✓	✓		
	Deoflow F	7	✓	✓	✓✓	✓	✓				✓
	Deogum 80	6				✓✓					✓✓
	Deogum 194	6			✓	✓	✓	✓			✓
	Deogum 400	6									
	Deoplast EP 11	8	✓	✓	✓						
	Deoplast EP 12	8			✓	✓				✓	
	Deoplast EP 20	8	✓	✓	✓	✓			✓✓	✓	
Increased Building Tack											
	Homogenisator 501 / 501 D	9	✓	✓	✓			✓	✓	✓	
	Deotack 1100	9	✓	✓	✓	✓	✓	✓	✓	✓	
	Deotack RS	9	✓✓	✓✓	✓			✓✓	✓✓	✓✓	
	Deotack P / 70 DL	9						✓	✓		


Homomers								Page	Products	Requested Effect
CSM	CM	HNBR (s)	HNBR (p)	ACM	AEM	EVA	FKM			
		✓✓	✓					4	Dispergum Zinc Soaps	
								5	Dispergum Peptizer (for NR)	
✓	✓✓*							7	Deoflow S / Z	
✓✓	✓							7	Deoflow A / AM / AP / D	
✓		✓✓	✓✓	✓✓		✓		7	Deoflow 821	
✓	✓							7	Deoflow F	
								6	Deogum 80	
		✓	✓	✓	✓			6	Deogum 194	
							✓✓	6	Deogum 294	
							✓✓	6	Deogum 400	
								8	Deoplast EP 11	
						✓		8	Deoplast EP 12	
✓	✓							8	Deoplast EP 20	
		✓✓	✓					4	Dispergum Zinc Soaps	
✓	✓✓*							7	Deoflow S / Z	
✓✓	✓					✓		7	Deoflow A / AM / AP / D	
✓		✓	✓	✓✓		✓		7	Deoflow 821	
✓✓	✓							7	Deoflow F	
		✓	✓					6	Deogum 80	
				✓✓	✓✓			6	Deogum 194	
							✓✓	6	Deogum 294	
							✓	6	Deogum 400	
								7	Deosol HN	
								8	Deoplast EP 11	
						✓		8	Deoplast EP 12	
								8	Deoplast EP 20	
		✓✓	✓					4	Dispergum ZK	Especially for white fillers
								4	Dispergum GT	
✓✓								9	Homogenisator 501 D	Particular for polymer blends
								5	Dispergum Peptizer (for NR)	
		✓✓	✓					4	Dispergum E	
							✓✓	6	Deogum 400	
✓	✓	✓✓	✓✓	✓✓		✓		7	Deoflow 821	
								7	Deosol HN	
✓	✓✓							8	Deoplast EP 20	
	✓*					✓		7	Deoflow S / Z	
		✓	✓	✓✓		✓		7	Deoflow 821	
	✓					✓		7	Deoflow F	
								6	Deogum 80	
		✓	✓	✓	✓	✓		6	Deogum 194	
							✓✓	6	Deogum 400	
								8	Deoplast EP 11	
						✓		8	Deoplast EP 12	
								8	Deoplast EP 20	
✓								9	Homogenisator 501 D	
✓								9	Deotack 1100	
✓✓								9	Deotack RS	
✓								9	Deotack P / 70DL	

Deovul[®] Accelerator Blends for EPDM and Diene Elastomers

Deovul accelerator blends are balanced combinations of different accelerators, which are based on DOG's long-term experience in vulcanization chemicals. Deovul accelerator blends enable the replacement of the usually complex accelerator systems in EPDM by one single component. The vulcanized products do not display blooming or staining problems. Deovul accelerator blends additionally lend themselves as primary or secondary accelerators for the sulfur vulcanization of diene rubbers such as NR or NBR.

Advantages at a glance:

- Single component replaces complex accelerator blends in EPDM
- Saves R&D time – ready-to-use
- No blooming, no staining
- 40 years of proven quality and experience in production
- May be used as a primary or secondary accelerator in diene elastomers

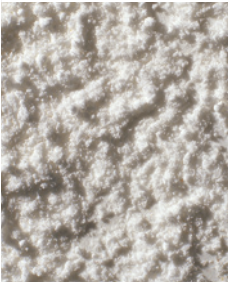

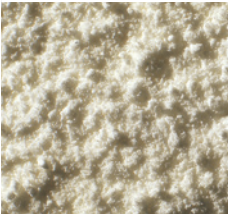

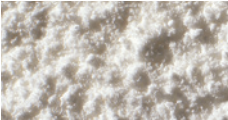
Appearance	Product	Properties	Dosage for EPDM compounds [phr]		
			black	light	sulfur
	Deovulc EG 3 Combination of highly active accelerators, contains ETU	<ul style="list-style-type: none"> • Versatile areas of application • Fast vulcanization • Bloom-free 	3–5	5–6	1–2
	Deovulc EG 3 MF Combination of highly active accelerators	<ul style="list-style-type: none"> • Versatile areas of application • Fast vulcanization • Bloom-free 	3–5	5–6	1–2
	Deovulc BG 187 V Combination of thiazoles, dithiophosphates and alkaline accelerators. Successor of Deovulc BG 187 with complete REACH registration	<ul style="list-style-type: none"> • Does not form toxic nitrosamines • Balanced vulcanization characteristics • Good solubility in the polymer and hence bloom-free • Available as powder or granules 	4–6	6–8	0.8–1.5
	Deovulc BG 383 Guanidine-free combination of accelerators with thiazoles, dithiophosphates and dithiocarbamates which does not form toxic nitrosamines	<ul style="list-style-type: none"> • Does not form toxic nitrosamines • Without guanidines • Balanced vulcanization characteristics 	5–6	6–8	0.8–1.5
	Deovulc BG 223 Well balanced composition of accelerators to replace OTOS	<ul style="list-style-type: none"> • OTOS replacement, non toxic • Providing same curing behavior like OTOS, non reversible system • Improving Compression Set • Especially for NR and EPDM compounds 	2–6	4–7	1–2



Did we catch your attention? Find technical literature here:

Product	Kontakt	Laboratory Exposé	Laboratory Report			D.O.GUM Highlights	
	47	3	4293	4510	4571		
Deovulc EG 3	•		•	•			
Deovulc EG 3 MF	•		•	•			
Deovulc BG 383	•						
Deovulc BG 223					•		

Deovulc® Single Accelerators


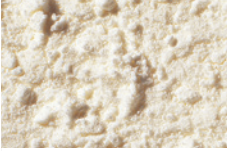
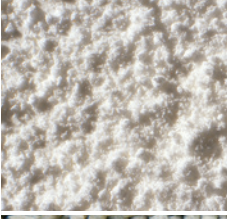

Appearance	Product	Properties	Product form	Active substance [%]	Dosage [phr]
	Deovulc TP 4-75 V Zinc dialkyl dithiophosphate as a 75 % preparation on a silica carrier system	<ul style="list-style-type: none"> Nitrosamine free For rapid vulcanization, particularly as a primary accelerator for EPDM High solubility, no blooming Reversion stabilizer for NR, in combination with thiazole or sulphenamide accelerators Non-staining, therefore also particularly suitable for light compounds 	whitish powder	75	1.5–4.0
	Deovulc TP 4-50 V Zinc dialkyl dithiophosphate on a silica carrier	<ul style="list-style-type: none"> Nitrosamine free accelerator For rapid vulcanization for EPDM mainly Non dusty preparation Non-staining, suitable for light compounds 	whitisch powder	50	2.5–5.0
	Deovulc ATP-70 Amine activated dithiophosphate as a 70 % preparation on a silica carrier system	<ul style="list-style-type: none"> Nitrosamine safe Fast cure accelerator primarily in EPDM High level of cross-linking in combination with additional thiazol or sulphenamide acceleraators For low compression set and improved heat resistance 	beige powder	70	0.5–2.5
	Deovulc HDC-70 Hexamethylene diamine carbamate as a 70 % preparation on AEM	<ul style="list-style-type: none"> Amine accelerator for AEM, HT-ACM and FKM Soft granules for a dust- and speck-free incorporation Hydrolysis protection through the polymer carrier system 	white granules	70	1.0–3.0
	Deovulc CTP-PVI N-(cyclohexylthio) phthalimide	<ul style="list-style-type: none"> Prevulcanisation inhibitor Typically used in combination with sulphenamides Extends storage stability and flow time 	white powder	> 95	0.1–1.0

NEW

Did we catch your attention? Find technical literature here:

Product	Kontakt 43	Lab Exposé 2	Lab Report 4551	Lab Report 4572	D.O.GUM Highlights	
Deovulc TP 4-75 V	•	•	•		★	Page 6
Deovulc TP 4-50 V				•		

Deovulc® Activators

Appearance	Product	Properties	Product form	Active substance [%]	Dosage [phr]
	Deovulc ZO Zinc-2-ethylhexanoate	<ul style="list-style-type: none"> • Activator for the sulfur vulcanization of NR • Replacement for stearic acid • Good solubility, no blooming • Higher crosslinking density possible, so that compression set and dynamic properties can be improved 	highly-viscous liquid	100	1–4
	Deovulc ZO DL Zinc-2-ethylhexanoate on silica	<ul style="list-style-type: none"> • 67 % dry liquid of Deovulc ZO • Easy weighing / handling • Dust-free product 	white powder	67	2–5
	Deovulc OH Fine particle calcium hydroxide	<ul style="list-style-type: none"> • Crosslinking activator and acid scavenger for FKM • Fine powder for a spotless incorporation • Provided in 1 kg plastic containers with screw caps • BfR¹⁾ / FDA²⁾ suitable • Available in 1 kg, 4 kg and 0.5 kg EVA bags, low meltable 	white powder	96	3–6
	Deomag 70 Magnesium oxide in a wax matrix	<ul style="list-style-type: none"> • Crosslinking activator and acid scavenger for CR, CM as well as for CSM • Soft granules for a spotless incorporation • Wax carrier system protects against humidity and atmospheric influences 	gray granules	70	4–10

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600

Deosulf® Sulfur Preparations

Appearance	Product	Properties	Active substance [%]	1 phr sulfur corresponds to [phr]
	Deosulf L 95 Soluble sulfur in powder form	<ul style="list-style-type: none"> • Readily dispersed • Dust-free incorporation • Reduction of local overconcentration, enables uniform physical properties • BfR¹⁾ / FDA²⁾ suitable 	99.0 (sol. sulfur)	1
	Deosulf U 60 Insoluble sulfur as a paste	<ul style="list-style-type: none"> • Spotless dispersion of insoluble sulfur • Especially for soft compounds • Prevents sulfur blooming from the raw compound • FDA²⁾ suitable 	53.0 (insol. sulfur) + 7.0 (sol. sulfur)	1.67

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600

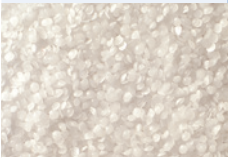



Did we catch your attention? Find technical literature here:

Product	Kontakt 43	Laboratory Report 4545
Deovulc ZO	•	•
Deovulc ZO DL		•
Deosulf L 95	•	

Controzon® Antiozonant Waxes

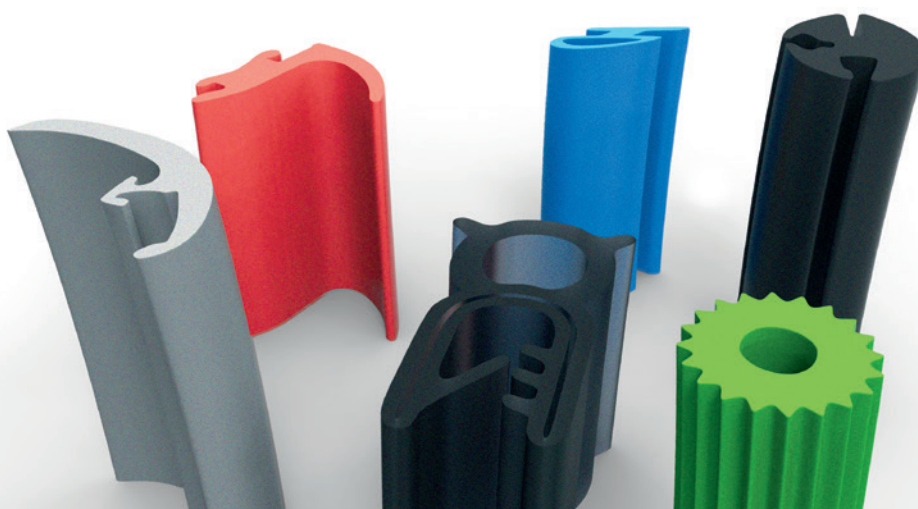
Controzon antiozonant waxes form a uniform, flexible film on the surfaces of vulcanized rubber and consequently protect static products from the harmful influence of ozone and light. Controzon antiozonant waxes are usually combined with chemical antiozonants such as those

based on para-phenylenediamine. The synergistic effect of the wax and the chemical antiozonant enables a protection against dynamic stress. The migration behavior of Controzon antiozonant waxes mainly depends on solubility, temperature and the molecular chain distribution.

Appearance	Product	Properties	Congealing point ca. [°C]	Dosage [phr]
	Controzon Selected <i>n</i> - and <i>iso</i> -paraffins	<ul style="list-style-type: none"> For ozone test at ~25 °C– 40 °C BfR¹⁾ / FDA²⁾ suitable Specific molecular weight distribution with components of higher molecular weight 	56	2–6
	Controzon W Selected <i>n</i> - and <i>iso</i> -paraffins	<ul style="list-style-type: none"> For ozone test at ~25 °C– 40 °C BfR¹⁾ / FDA²⁾ suitable Narrow molecular weight distribution 	56	2–6
	Controzon Plus Selected <i>n</i> - and <i>iso</i> -paraffins	<ul style="list-style-type: none"> For ozone test at ~40 °C– 50 °C BfR¹⁾ / FDA²⁾ suitable Medium molecular weight distribution 	65	2–6
	Controzon S Selected <i>n</i> - and <i>iso</i> -paraffins	<ul style="list-style-type: none"> For ozone test at ~40 °C– 50 °C BfR¹⁾ / FDA²⁾ suitable Specific molecular weight distribution with components of higher molecular weight 	64	2–6

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600




Did we catch your attention? Find technical literature here:

Product	Laboratory Report			
	4470	4474	4469	4526
Controzon	•			
Controzon W		•		
Controzon Plus			•	
Controzon S				•

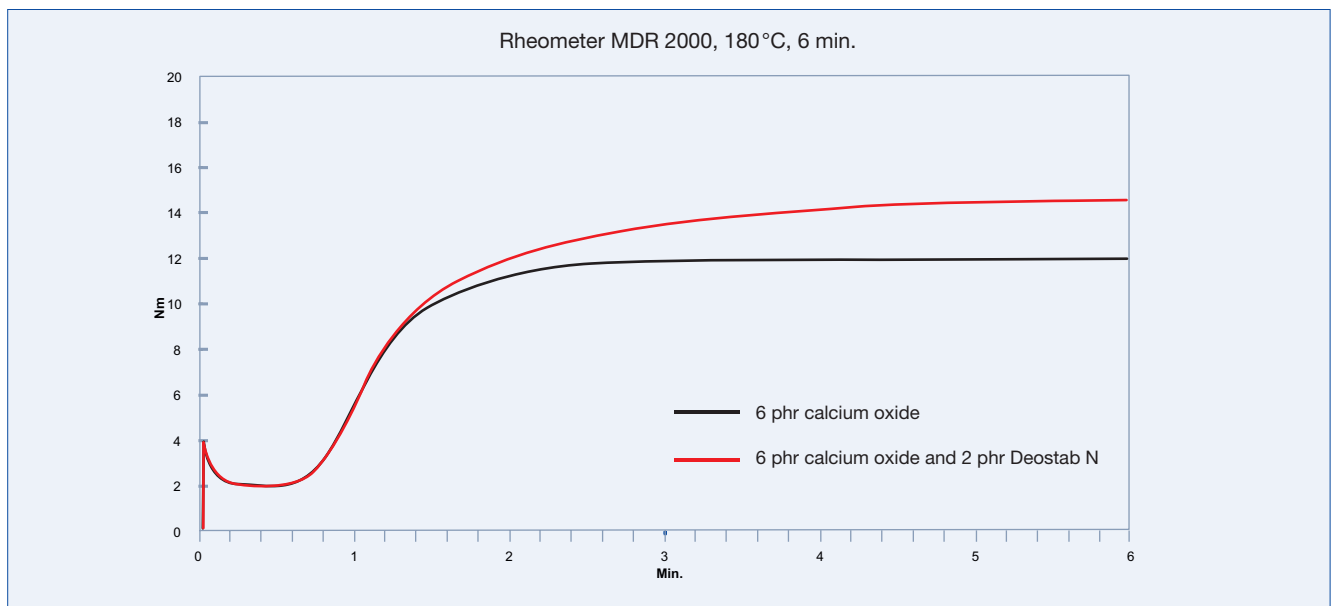
Deostab N® Vulcanization Stabilizer

Deostab N acts as a vulcanization stabilizer in sulfur-cured systems for pressureless vulcanization, where calcium oxide is required. Particularly EPDM profile compounds require Deostab N for an improved compression set without having to increase accelerator concentrations.

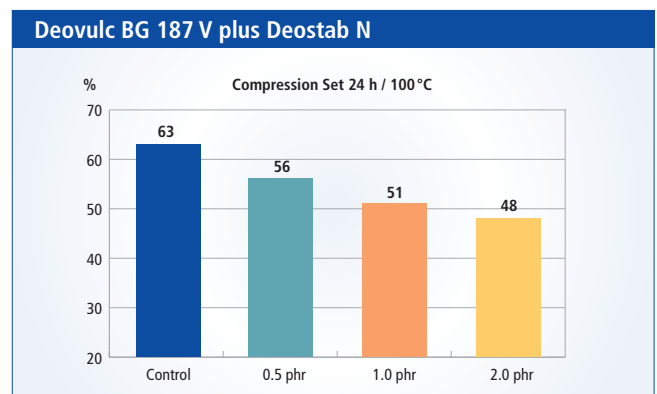
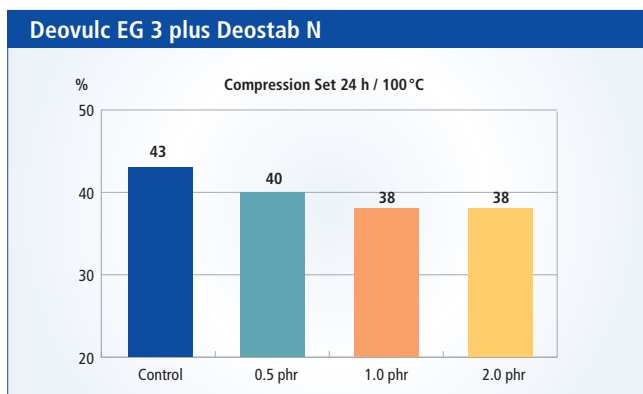
Appearance	Product	Properties	Ash [%]	Dosage [phr]	Technical Literature
	Deostab N Crosslinked native oils (stabilized)	<ul style="list-style-type: none"> In pressureless, sulfur-cured vulcanization systems, the crosslinking density is improved → reduction of the compression set Primarily for EPDM profile compounds BfR¹⁾ suitable No blooming Also particularly suitable for nitrosamine-free systems 	6.0	0.5–2	<p>Kontakt 35 Kontakt 44 Kontakt 47 D.O.GUM Highlights</p>

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

Increasing the Crosslinking Density in EPDM after the Addition of Deostab N





Influence of Deostab N on a Sulfur-Cured EPDM System with 5 phr of Calcium Oxide



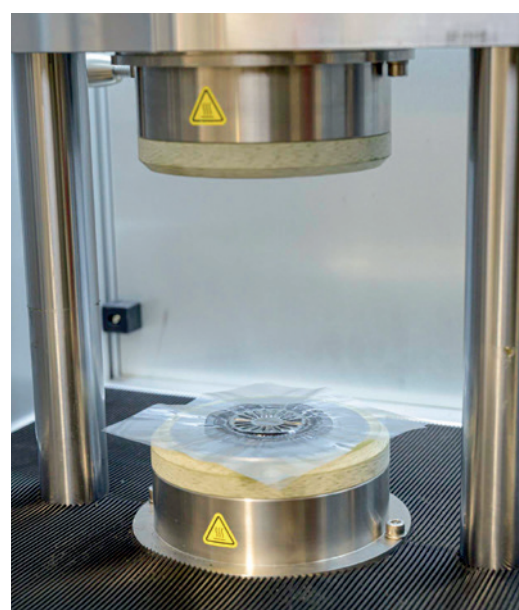
Deosec® Calcium Oxide Preparations

Especially for pressurelessly vulcanized products, humidity must be prevented to avoid the formation of porosity. Deosec is able to chemically bind humidity contained in elastomers. In its standard form, Deosec is provided in preweighed EVA bags with low melting points.

Appearance	Product	Properties	Ash [%]	Dosage [phr]
	Deosec PD Calcium oxide with up to 5 % oil	<ul style="list-style-type: none"> Fine, dust-free powder for a spotless incorporation High content of active substance Preweighed in 1 kg low-melting EVA bags 	> 94.0	2–12
	Deosec PD-F Calcium oxide with up to 5 % white oil	<ul style="list-style-type: none"> Fine, dust-free powder for a spotless incorporation BfR¹⁾ / FDA²⁾ suitable High content of active substance Preweighed in 2.5 kg low-melting EVA bags 	> 94.0	2–12

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600



Did we catch your attention? Find technical literature here:


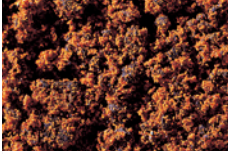
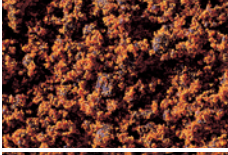
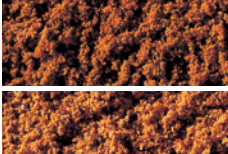
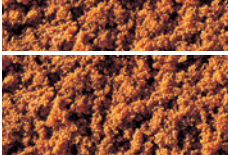
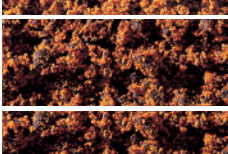
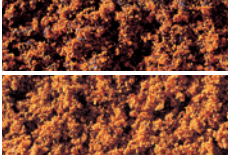


Product	Laboratory Report 4542
Deosec PD	●

Factice

In general, factices are polymers produced by crosslinking unsaturated, native oils. Various base oils, as well as, different crosslinking agents allow for the production of a broad range of factice types. The special structure imparts specific properties to the factice for its application as an additive in elastomer compounds:

- Improved plasticizer absorption and retention
- Improved pore structure of foam / cellular rubber
- Imparts thixotropy, better dimensional stability
- Reduced shrink of the raw compound
- Improved surface feel and better grindability
- Optimization of dynamic crack resistance
- Smoother surface and lower tolerance variation in extrusion and calander processes

Sulfur Factice – Brown

Appearance	Product	Properties	Total sulfur [%]	Free sulfur [%]	Oil content [%]
	Factice 10 Brown sulfur factice	<ul style="list-style-type: none"> • Broad range of application • Low free sulfur content • Low influence on compression set • BfR¹⁾ / FDA²⁾ suitable 	13	< 0.2	0
	Factice 14 Brown sulfur factice	<ul style="list-style-type: none"> • Broad range of application • Also available finely ground • Mainly for extrudates, printing blankets or rollers • BfR¹⁾ / FDA²⁾ suitable 	16	0.65	0
	Factice 17 Brown sulfur factice	<ul style="list-style-type: none"> • Broad range of application • Also available finely ground • Mainly for extrudates, printing blankets or rollers • BfR¹⁾ / FDA²⁾ suitable 	17	1.15	0
	Factice 25 Brown sulfur factice	<ul style="list-style-type: none"> • Predominantly for ebonite dust replacement • Highest sulfur content 	23	4	0
	Factice 10 soft Brown sulfur factice	<ul style="list-style-type: none"> • Predominantly for soft compounds or compounds with low shear forces, such as cellular rubber • BfR¹⁾ / FDA²⁾ suitable 	10	<0.2	0
	Factice DS soft Brown sulfur factice oil extended	<ul style="list-style-type: none"> • Predominantly for soft compounds or compounds with low shear forces, such as cellular rubber • Considerable reduction of product hardness 	11	0.45	30
	Factice K 14 D Brown sulfur factice	<ul style="list-style-type: none"> • Economic all-purpose type • Predominantly for extrudates 	14.5	1.5	0
	Factice PD 14 Brown sulfur factice oil extended	<ul style="list-style-type: none"> • Economic all-purpose type • Good compatibility with SBR 	15	2.0	15
	Factice NP 17 Brown sulfur factice	<ul style="list-style-type: none"> • Mainly used for chloroprene • Reduced mill sticking • Good dispersibility 	15	0.35	0

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ FDA: listed in Food and Drug Administration § 177.2600



Sulfur Factice – Yellow

Appearance	Product	Properties	Total sulfur [%]	Free sulfur [%]	Oil content [%]
	Factice Gloria 17 Light yellow sulfur factice	<ul style="list-style-type: none"> • Popular for light compounds • Broad range of applications • Recommended for printing blankets and rollers • BfR¹⁾ / FDA²⁾ suitable 	16.5	1.35	0
	Factice Gloria L Light yellow sulfur factice oil extended	<ul style="list-style-type: none"> • Popular for light compounds • Broad range of applications • Good dispersibility • BfR¹⁾ / FDA²⁾ suitable 	13.5	1.05	20
	Factice Hamburg 4 Yellow sulfur factice	<ul style="list-style-type: none"> • Popular for light compounds • Economical alternative to Factice Gloria 17 • BfR¹⁾ / FDA²⁾ suitable 	16.5	1.05	0

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.



²⁾ FDA: listed in Food and Drug Administration § 177.2600

Sulfur Factice – Based on Castor Oil



Appearance	Product	Properties	Total sulfur [%]	Free sulfur [%]	Oil content [%]
	Factice NQ Light brown sulfur factice	<ul style="list-style-type: none"> • Castor oil factice for optimized swelling resistance • Predominantly used for NBR and CR • BfR¹⁾ suitable • Limited storage stability 	12.5	1.05	0
	Factice RQ 20 Brown sulfur factice	<ul style="list-style-type: none"> • For NBR and CR articles with high swelling resistance • Optimized storage stability 	19.0	5.5	0

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.



Peroxide Factice – Sulfur- and Chlorine-free

Appearance	Product	Properties	Acetone extract [%]	Free sulfur [%]	Ash content [%]
	Factice WP Halogen- and sulfur-free special factice	<ul style="list-style-type: none"> • For all vulcanization types, particularly peroxide curing – no influence on compression set • Excellent heat- and UV-resistance • Suitable for transparent articles 	17.5	0	< 0.2
	Factice WPF-NT Halogen- and sulfur-free special factice	<ul style="list-style-type: none"> • New, continuous production process • Selected, particularly fine particle size • For all vulcanization systems • Excellent heat- and UV-resistance 	20	0	< 0.2

Sulfur Chloride Factice – for Eraser Production

Appearance	Product	Properties	Acetone extract [%]	Free sulfur [%]	Ash content [%]
	Factice No. 12 White sulfur chloride factice	<ul style="list-style-type: none"> Mainly used for eraser production May be used as retarder for sulfur vulcanization in small quantities Contains mineral oil 	22.0	< 0.1	16.5
	Factice No. 17 GW White sulfur chloride factice	<ul style="list-style-type: none"> Mainly used for eraser production Without additional mineral oil or fillers BfR¹⁾ suitable 	3.5	< 0.1	4

Sulfur Chloride Factice – Stabilized, for General Applications

Appearance	Product	Properties	Acetone extract [%]	Free sulfur [%]	Ash content [%]
	Factice Hansa O Stabilized sulfur chloride factice	<ul style="list-style-type: none"> Broad range of application Excellent dimensional stability for extrudates Low influence on compression set BfR¹⁾ suitable 	8.5	< 0.1	5
	Factice NC 12 Stabilized sulfur chloride factice	<ul style="list-style-type: none"> Especially for CR textile coating BfR¹⁾ suitable 	8.5	< 0.1	4

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

Did we catch your attention? Find technical literature here:

Product	Sulfur Factice	Sulfur Chloride Factice	Peroxide Factice
Kontakt 38	●	●	●
D.O.GUM Highlights	★	★	★

Dosage Guidelines for Factice

Nonpolar Elastomers				
sulfur-crosslinked				sulfur-free
Special applications	Moulded articles	Rollers	Extruded and calandered articles	
transparent articles dosage: 5 – 30 phr	light compounds dosage: 5 – 15 phr	light compounds dosage: 10 – 20 phr	light compounds dosage: 5 – 30 phr	WP (5 – 20 phr) WPF-NT (5 – 20 phr)
WPF-NT	Gloria 17	WP	Hansa 0	
WP	WP	WPF-NT	WP	
	WPF-NT	Hansa 0	Gloria 17	
	Hansa 0	Gloria 17	WPF-NT	
erasers dosage: 100 – 300 phr	black compounds dosage: 5 – 15 phr	black compounds dosage: 10 – 20 phr	black compounds dosage: 5 – 30 phr	
Nr. 12	F 10/14/17	F 10/14/17	Hansa 0	
Nr. 17 GW	K 14 D, PD 14	K 14 D	F 10/14/17	
WP / WPF-NT			K 14 D, PD 14	
ebonite dosage: 5 – 30 phr	low hardness dosage: 5 – 20 phr	low hardness dosage: 10 – 70 phr	low hardness dosage: 10 – 30 phr	
F 25	DS soft	DS soft	DS soft	
	F 10, F 10 soft	PD 14	F 10, F 10 soft	
		F 10, F 10 soft	PD 14	
			Hansa 0	

Polar Elastomers				
sulfur-crosslinked				sulfur-free
Special applications	Moulded articles	Rollers	Extruded and calandered articles	
sponge rubber (CR) dosage: 10 – 25 phr	light compounds dosage: 5 – 15 phr	light compounds dosage: 10 – 20 phr	light compounds dosage: 5 – 30 phr	WP (5 – 20 phr) WPF-NT (5 – 20 phr)
NP 17	WP	WP	WP	
F 10, F 10 soft	Gloria 17	Gloria 17	NC 12, Hansa 0	
	Hansa 0	NC 12	Gloria 17	
		NQ, RQ 20		
textile coating dosage: 10 – 20 phr	black compounds dosage: 5 – 15 phr	black compounds dosage: 10 – 20 phr	black compounds dosage: 5 – 30 phr	
NC 12	NQ, RQ 20	NQ, RQ 20	Hansa 0	
NP 17	NP 17	F 10/14/17	F 10/14/17	
Hansa 0	K 14 D		K 14 D	
F 14/17	low hardness dosage: 5 – 20 phr	low hardness dosage: 10 – 70 phr	low hardness dosage: 10 – 30 phr	
	F 10, F 10 soft	NQ	F 10, F 10 soft	
	NP 17, NQ	F 10	Hansa 0	
		(RQ 20)		

Deolink® – Silanes

Silanes offer the possibility of covalently bonding an inorganic filler to an elastomer. The chemical reaction of silanization leads to an array of advantages.

Advantages of Silanes:






- Higher crosslinking density
- Reduced abrasion
- Improved dynamic properties
- Lower compression set
- Optimized processing
- Improved electric properties

Fillers suitable for silanization have hydroxy groups on their surface, such as silica, kaolin, aluminium hydroxyde, etc. Carbon black and chalk are unsuitable for silanization. The organofunctional group of the silane must be selected according to the vulcanization system and elastomer type. Sulfur silanes are therefore predominantly used for systems with sulfur vulcanization, whereas vinyl silanes are employed for radical/peroxide vulcanization. DOG offers a range of liquid products as well as special silane preparations. Liquid silanes have the tendency to be very sensitive towards humidity. The resulting premature hydrolysis can lead to a loss in activity. Our polymer-based silane preparations provide a strong protection against humidity.

Deolink® Silane Preparations on Polymer / Wax Systems

The carrier systems of our Deolink silane preparations are specially designed for each silane and consist of polymer / wax or pure polymer systems. Deolink silane preparations with a silane content of 50 % on these carrier systems offer the following advantages compared with liquid silanes or silanes on mineral carrier systems:

- High protection against humidity
- Extended storage stability with loss of activity
- Excellent dispersion and dosage
- Complete use of open packages – no material loss
- Easy incorporation without specks
- For open mill mixing as well as continuous mixing processes

Appearance	Product	Properties	Silane content [%]	Dosage [phf] ²⁾
	Deolink TESPT Bis[triethoxysilylpropyl] tetrasulfide on polymer / wax carrier	<ul style="list-style-type: none"> • Sulfur silane most commonly used • Improved mechanical properties such as abrasion or compression set • Optimum silanization at a mixing temperature between 130–150 °C 	50	2–16
	Deolink MX Thiocarboxy silane on polymer carrier	<ul style="list-style-type: none"> • Sulfur silane with blocked mercapto group • May be used across a broad range of mixing temperatures • Usually more effective than TESPT at lower mixing temperatures • Lower risk of scorch • No typical mercaptane odor 	50	1–8
	Deolink Vinyl Tris[2-methoxyethoxy] vinyl silane on polymer / wax carrier	<ul style="list-style-type: none"> • Traditional vinyl silane for radical crosslinking 	50	1–6
	Deolink VO Polysiloxane on polymer / wax carrier	<ul style="list-style-type: none"> • Oligomeric vinyl silane for peroxide vulcanization • Does not form any toxic methoxyethanol • Replacement for traditional vinyl silanes • Low VOC • BfR¹⁾ suitable 	50	1–6
	Deolink VE Polysiloxane on polymer / wax carrier	<ul style="list-style-type: none"> • Oligomeric vinyl silane for peroxide vulcanization • Does not form any toxic methoxyethanol • Replacement for vinyltriethoxy Silane • Low VOC • BfR¹⁾ suitable 	50	1–6

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.



²⁾ phf: parts per 100 filler

Silane Preparations on Mineral Carrier Systems

For certain silanes or applications, mineral carrier systems are more advantageous than organic polymers, e.g. when flame retardancy is required. The dry liquid carrier systems are also adapted for each silane or application.

Compared with liquid silanes, the following advantages are observed:

- Excellent dispersion and dosage
- Easy handling
- For open mill mixing as well as continuous mixing processes

Appearance	Product	Properties	Silane content [%]	Dosage [phf] ²⁾
	FamaSil DL-VM Silane blend with a polymeric processing aid on a mineral carrier	<ul style="list-style-type: none"> • Synergistic combination of vinyl- and methacryl-functionalized organosilane • For radical / peroxide crosslinking • Does not form any toxic methoxyethanol • Especially for highly loaded, flame retardant applications such as cable compounds • Combines wetting and coupling of fillers, therefore improves physical properties as well as processing behavior 	50	2–6
	Deolink Amino TE 45 DL 3-Aminopropyltriethoxy silane on a mineral carrier	<ul style="list-style-type: none"> • For sulfur-free vulcanization systems • Predominantly for ACM and AEM compounds with light fillers • BfR¹⁾ suitable 	45	1–6

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI.

²⁾ phf: parts per 100 filler

Did we catch your attention? Find technical literature here:

Product	Kontakt	Laboratory Exposé				D.O.GUM Highlights	
	39	8	9	10	12		
Deolink TESPT	•					★	Page 11
Deolink MX	•			•		★	Page 10
Deolink Vinyl	•	•	•				
Deolink VO					•	★	Page 12

Deolink® – Liquid Silanes

DOG has offered a broad selection of liquid silanes for many years. Along with the standard products, our Marschacht site also offers the possibility of producing tailor-made silane blends for our customers.

- It goes without saying that DOG only provides products compliant with REACH
- Flexible unit sizes from 25 kg canisters up to 1 MT IBCs
- Individual silane blends tailored to your needs, also in combination with further additives

Appearance	Product	Properties	Silane content [%]	Dosage [phf] ²⁾
	Deolink TESPT-100 Bis[triethoxysilylpropyl] tetrasulfide	<ul style="list-style-type: none"> • Sulfur silane most commonly used • Improved mechanical properties such as abrasion or compression set • Optimum silanization at a mixing temperature between 130–150 °C 	100	1–8
	Deolink MX-100 Thiocarboxy silane	<ul style="list-style-type: none"> • Sulfur silane with blocked mercapto group • May be used across a broad range of mixing temperatures • Usually more effective than TESPT at lower mixing temperatures • Lower risk of scorch • No typical mercaptane odor 	100	0.5–4
	FamaSil FR-VM Silane blend with a polymeric processing aid	<ul style="list-style-type: none"> • Synergistic combination of vinyl- and methacryl-funktionalized organosilane for radical vulcanization systems • Does not form any toxic methoxyethanol during hydrolysis • Especially for highly loaded, flame retardant applications such as cable compounds • Combines wetting and coupling of fillers, therefore improves physical properties as well as processing behavior 	95	0.5–2
	Deolink Vinyl-100 Tris[2-methoxyethoxy] vinyl silane	<ul style="list-style-type: none"> • Traditional vinyl silane for radical crosslinking systems 	100	0.5–3
	Deolink Vinyl TE-100 Triethoxy vinyl silane	<ul style="list-style-type: none"> • Vinyl silane for radical crosslinking systems • Does not form any toxic methoxyethanol during hydrolysis • BfR¹⁾ suitable 	100	0.5–3
	Deolink Methacryl TM-100 Methacryloxypropyl trimethoxy silane	<ul style="list-style-type: none"> • Suitable for radical as well as for sulfur crosslinking systems • BfR¹⁾ suitable 	100	0.5–3
	Deolink Amino TE-100 3-Aminopropyl triethoxy silane	<ul style="list-style-type: none"> • For sulfur-free crosslinking systems • Predominantly for ACM and AEM compounds with light fillers • BfR¹⁾ suitable 	100	0.5–3

¹⁾ BfR: Bundesinstitut für Risikobewertung, recommendation XXI. ²⁾ phf: parts per 100 filler

Did we catch your attention? Find technical literature here:

Product	Deolink TESPT-100	Deolink MX-100	Deolink Vinyl-100
Kontakt 39	•	•	•

General Information

Standard Packaging / Storage Stability							
Product	Unit	Stora- bility	Standard pallet weight	Product	Unit	Stora- bility	Standard pallet weight
	[kg]	[months]	[kg]		[kg]	[months]	[kg]
Controzon / W / Plus / S	25	24 ↓	675	Deovulc EG 3 (powder)	C 20	12 ↓	600
Deoflow A / AM / AP / S / Z	25	24	750	EG 3 (granules)	C 25	12 ↓	600
D / F / Z	25	24	1000	EG 3 MF (powder)	C 20	18 ↓	600
Deoflow 821	20	24	540	BG 383 (powder)	C 25	18 ↓	600
				BG 383 (granules)	C 25	18 ↓	600
Deogum 80	20	18	540	BG 223 (powder)	C 25	24 ↓	600
Deogum 194 / 294 / 384 / 400	C 20	24	480	TP 4-75 V (powder)	C 25	24 ↓	600
				TP 4-50 V (powder)	C 25	24 ↓	600
Deolink TESPT / MX / Vinyl	C 20*)	24	640	ATP-70 (powder)	C 25	24 ↓	600
VO / VE	C 20*)	24	480	ZO	D 200	18	800
Amino TE 45 DL	C 20*)	6	640	ZO DL	C 25	18	600
FamaSil DL-VM	C 20	12	480	OH	C 18x1.0	24	648
				CTP-PVI	25	24	600
Deolink (liquid)				HDC-70	C 20	12	600
TESPT-100 / MX-100	D 200; P 25	24	800	Dispergum			
Vinyl-100 / Vinyl TE-100	D 200; P 25	24	800	24 / 36 / 40 / E / GT / PT / R	25	24	750
Amino TE-100	D 190; P 25	24	760	K / ZK	25	24	1000
	D 200; P 25	24	800				
Methacryl TM-100	D 200; P 25	24	800	Factice F 10 / F 14 / F 17 / F 25	25	18	750
FamaSil FR-VM	D 190; P 25	24	760	K 14 D / PD 14	25	12	750
Deomag 70	C 25	12	800	F 10 soft	25	12	500
Deosec PD	20 x 1.0	12	1000	DS soft	25	12	1000
Deosec PD-F	8 x 2.5	12	1000	Gloria 17 / Gloria L	25	24	600
Deosol HN	25	12	750	Hamburg 4	25	24	750
Deostab N	20	24	700	NQ / RQ 20	25	6	500
Deosulf L 95	25	24	1000	NP 17 / Nr. 12	25	12 ↓	750
U 60	B 20	12	480	Nr. 17 GW	20	24	600
Deotack RS	20	24	500	Hansa O / NC 12	20	24	500
P	F 200	24	800	WP / WPF-NT	25	24	825
70 DL	C 25	24	600	Homogenisator 501	25	24	1000
1100	25	24	1000	Homogenisator 501 D	25	24	1000

Units:

Standard packaging: PE or paper bags

C= carton, B= bucket, D= drum, P = pail (canister),

special packaging on request

*) = also available in preweighed bags (0.5 kg – 2 kg)

Storage conditions:

The shelf life begins with the delivery date. Storage in dry and cool, places, in originally sealed packaging.

↓ Store at 25 °C max.

Test Methods

Method		Method	
Acetone extract ¹⁾	DIN ISO 1407	Free sulfur content	H. Auler GAK 14, 1961, 712
Ash (2 h at 950 °C)	DIN EN ISO 3451-1	Total sulfur content	DIN ISO 51724-3
Density (at 20 °C)	DIN ISO 787, Part 10 A	Melting range	ASTM D 1519
Congealing point	DIN ISO 2207	Dropping point (Mettler)	DIN ISO 2176
Softening point (c + b)	ASTM D 3461	Water content	DIN ISO 3733

¹⁾ The extract is determined at a defined time after manufacturing and can decrease over time, depending on storage conditions and factice type.

Technical Literature

We have devised detailed technical information for our products. From the basics about each product to compound recipe recommendations and detailed test series, we have assembled interesting facts and results for your information.

Literature for the Rubber Industry



Literature Essentials

Highlights for Your Productivity

Kontakt Nr. 25	Dispergum 24
Kontakt Nr. 35	Deostab
Kontakt Nr. 36	Dispergum 36
Kontakt Nr. 38	DOG Factice
Kontakt Nr. 39	DOG Silane Preparations
Kontakt Nr. 40	Selected Processing Additives in CR
Kontakt Nr. 41	Dispergum Zinc Soaps in NR / SBR / BR
Kontakt Nr. 42	Selected Processing Additives in NBR
Kontakt Nr. 43	Deovulc Accelerator Blends
Kontakt Nr. 44	Processing Additives in EPDM Compounds
Kontakt Nr. 45	Processing Additives in in HNBR Compounds

Laboratory Exposé 2	Deovulc TP 4
Laboratory Exposé 3	Deovulc BG 187
Laboratory Exposé 7	Dispergum 40
Laboratory Exposé 10	Deolink MX
Laboratory Exposé 11	Deogum 294
Laboratory Exposé 12	Deolink Vinyl / VO
Laboratory Exposé 14	Deolink VE



Literature for the Coating Industry



- Deogrip in Practice „PU- and Acrylare Systems“**
- Facts about Deogrip®**
- Facts about Deolink® and Deogrip®**
- Product Range „Quality Products for the Coating Industry“**



Literature for the Lubricant Industry



- Product Range „Quality Products for the Lubricant Industry“**



Literature for the Adhesives & Sealants Industry



- Product Range „Quality Products for the Adhesives & Sealants Industry“**

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